

















Ø4.25mm

Ø6.4mm

Ø7.00mm

Ø8.25mm

Ø8.80mm

Ø9.60mm Ø10.60mm Ø11.30mm

Chuck 1:

For bearing inner ring

Chuck 2:

For high speed bearing

Chuck 3:

For NSK Pana Max Fron Bearings seat

Chuck 4:

For NSK NPA -Su03 Cartridge, Bien Air Bearing

Chuck 5:

For NSK PAX2-SU03 Cartridge

Chuck 6:

For NSK SX-MU03

Chuck 7:

For NSK SX-SU03

Chuck 8: For NSK T Series Cartridge

## Note: The chucks can be applied on any canister/cartridge when the size is similar matched



1.) Choose the right chuck (mostly chuck 2 for bearing)



2.) Mount the chuck



3.) Put the bearings inside the chuck



4.) Lock the chuck to hold the bearings tightly.



5.) Turn the pushing screw to push the spindle our of the bearings



6.) Unlock the bearings



7.) Turn the pushing screw again to push the bearing out of the chuck



8.) Use the tool to press the bearing on the rotor